

EM-370(D) / EM-37B(D)

High Tg / Upper Mid Loss / Halogen Free

- Applications include: high performance server, network and telecom.
- Low moisture absorption and excellent CAF resistance.
- Standard FR-4 Dk and lower Df.
- Z-axis CTE: 2.2% (50~260°C)
- RoHS Compliant
- UL File: E150504
- Applicable IPC Slash Sheets: IPC-4101 /127, /128, /130; IPC-4103 /250, /550

Basic Laminate Property

Property	Item		Typical Value	Unit	Test Condition	IPC-TM-650
Thermal	Tg		175	°C	DSC	2.4.25
			170	°C	TMA	2.4.24
			195	°C	DMA	2.4.24.4
	CTE, X/Y-axis		12/15	ppm/ °C	< Tg, TMA	2.4.24.5
	CTE, Z-axis		35~40	ppm/ °C	< Tg, TMA	2.4.24
			160~180	ppm/ °C	> Tg, TMA	
	Z-axis Expansion		2.2	%	50~260°C	2.4.24
	Td		385	°C	TGA (5% W.L)	2.4.24.6
	T288		>60	min.	Clad	2.4.24.1
	Thermal Conductivity		0.47	W/m.K	-	ASTM D5470
Electrical	Dk(R/C:50%)	1 GHz	4.1	-	C-24/23/50	2.5.5.9
		10 GHz	4.0	-		Cavity Resonator
	Df(R/C:50%)	1 GHz	0.011	-	C-24/23/50	2.5.5.9
		10 GHz	0.015	-		Cavity Resonator
	Volume Resistivity		>10 ¹⁰	MΩ-cm	C-96/35/90	2.5.17.1
	Surface Resistivity		>10 ⁹	MΩ	C-96/35/90	2.5.17.1
Physical	Water Absorption		0.13	%	E-1/105+D-24/23	2.6.2.1
	Peel Strength (RTF)	H oz	4.5 (4.5)	lb/in	As Received (After thermal stress)	2.4.8
		1 oz	5.0 (5.0)			
	Flexural Strength	Warp	510~570	MPa	As Received	2.4.4
		Fill	450~500	MPa		
	Flame Resistance		V-0	-	C-48/23/50	UL-94

Above typical values are tested under specified constructions and not intended for specification.